

Nan Ya Plastics Corporation
Copper Clad Laminate Department
Material Safety Data Sheet

SECTION ONE

Manufacturer's Name: Nan Ya Plastics Corporation Copper Clad Laminate Department	Emergency Telephone No. 011-886-2-6806311 ext.704
Address(Number,Street,City,State and ZIP Code) : #55,Wei-Wang St.,Shu-Lin Villa, Taipei County, Taiwan 238	Information Telephone No. 011-886-2-6806311 ext.704
Chemical Name and Synonyms: B-STAGE Prepreg	Trade Name and Synonyms: CEM-1-97, (NEMA :CEM-1)
Chemical Family: Epoxy resin	Date Prepared : JUN 09,1992 Date Revised : MAR 01,2007

SECTION TWO

HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

Hazardous Components

(Specific Chemical Identity; Common Name(s) OSHA ACGIH TLV)

This product is composed of cellulose paper and glass cloth bonded together under heat and pressure with a thermosettable epoxy resin binders. The cured resin is insoluble in all solvents which are incapable of chemically degrading the resin. There is approximately 0.2% of volatile containing mostly of acetone. Contains halogenated organic compounds, e. g. tetrabromobisphenol A derivatives.

Hazardous Mixtures of Other Liquids, Solids or Gases (%) TLV Unit N. A.
The brominated materials contained herein do not contain nor do they degrade in any manner to form polybrominated biphenyls (PBB) or polybrominated biphenylene oxides (PBBO).

SECTION THREE - PHYSICAL DATA

Boiling Point (F)	N. A.	Spec. Gravity(H₂O=1)(typical)	1.60 - 1.90
Vapor Pressure(mm Hg.)	N. A.	% Volatile by Weight Maximum	0.05
Vapor Density (Air=1)	N. A.	Evaporation Rate	N. A.
Solubility in Water	Insoluble		

Appearance and Odor: Milk or light tan plastic sheets of varying thicknesses which may or may not be clad with copper foil. No odor.

SECTION FOUR - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used) : N. A.

Flammable Limits : Lel/Uel : N. A.

Extinguishing Media : Water, preferably spray or foam

Special Fire Fighting Procedures : Firefighters wear self-contained positive Pressure breathing apparatus and full Protective clothing.

Unusual Fire Explosion Hazards : Hydrogen bromide, formaldehyde, carbon monoxide, antimony tribromide, smoke and soot can be released while burning.

SECTION FIVE - HEALTH HAZARD DATA

Threshold Limit Value : None established

Effects of Overexposure : N. A.

Emergency and First Aid Procedures : N. A.

SECTION SIX - REACTIVITY DATA

Stability : Stable

**Conditions to Avoid : Attacked slowly oxidizing agents:
will decompose as a function of
time over 120°C**

Incompatibility (Materials to avoid) : Reduces strong oxidizing agents

Hazardous Decomposition Products : None at temperatures below 120°C

Hazardous Polymerization : Will not occur

Conditions to Avoid : N. A.

SECTION SEVEN - SPILL OR LEAK PROCEDURES

**Steps to be Taken in Case Material is
Released or Spilled : N. A.**

Waste Disposal Method : Incineration or secure landfill

SECTION EIGHT - SPECIAL PROTECTION INFORMATION

Respiratory Protection (Specify type): NIOSH/MSHA approved dust mask or good local exhaust are needed if fine particles are generated as by drilling, sanding, sawing.

Ventilation

Local Exhaust : As required during machining **Special** : N. A.

Mechanical (General) : A required for comfort **Other** : N. A.

Protective Gloves : Not essential but may be desirable to protect from skin abrasion.

Eye Protection : Safety glasses/Shields to protect from flying chips when machining.

SECTION NINE - SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing : None

Other Precautions : None

Issued by :

Jack Lin

JACK LIN

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